



AAKI

LOCKING PIN ASSEMBLY KIT

INSTRUCTION SHEET

FOR USE ON THE AAKI BONDING SPOOLS

1. Remove the jam nut from the locking pin.
2. Apply thread locker to the locking pin.
3. Thread the jam nut back on to the locking pin to the top of the threads keeping it just below, and not interfering with, the locking area. Ensure that no thread locker enters the locking area.
4. Clean the threads of the locking pin hole in the spool bracket.
5. Thread the locking pin into the locking pin hole on the bracket from the outside edge, applying more thread locker to the locking pin if necessary.
6. Tighten the jam nut until it is snug against the bracket. Do not overtighten!!
7. Wait 24 hours for the thread locker to cure. The locking pin is now ready to use.

Aaki Corp.

The Better Way

Bonding & Grounding Solutions

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